# Sustainable Process Engineering Chemical Reactor Engineering



# **Ethoxylation of Fatty Amines**





#### Introduction

Ethoxylated fatty amines are a class of non-ionic surfactants, obtained from natural sources (tallow, coco, soya). They are broadly used in several applications e.g. in soaps, textiles, paints, dyes and plastics. The production volume of 5000 million t/a is carried out in long time established semi-batch reactors. We aim to intensify this reaction, while working safely with an explosive, flammable, toxic gas and an exothermic, autocatalytic reaction system.

### **Project summary**

We aim to intensify the reaction through carrying it out in a pressurized one-liquid phase and applying different reactor systems. After gaining a feasible kinetic information in the project focusses now on continuous systems.

A flexible flow set-up was built for propylene- and butylene oxide, Different reactor types or catalyst are tested.



PU-foam



RPBEAD Reactor



Spinning Disc Reactor

In parallel an automated set-up is used to gain kinetic information of ethylene oxide reactions with amines.



## **Project goals**

- Collecting kinetic information of the ethoxylation of amines in the automated set-up
- Flow process intensification
- Model Flow and industrial reaction system behavior

#### **Contact information**

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