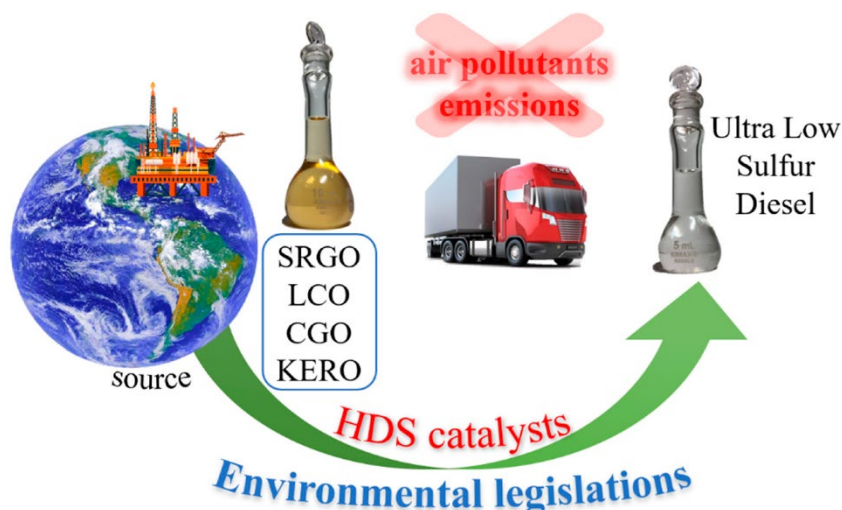


## Influence of preparation condition on structure and performance of hydrodesulfurization NiMo/Al<sub>2</sub>O<sub>3</sub> catalyst

### Background

Due to tightening environmental legislation, the production of ultra-clean transportation fuels becomes mandatory and challenges existing refinery processes. Hydrotreating is an established technology to solve this problem by removing heteroatoms like S (HDS), N (HDN), O (HDO) and metals (HDM) from crude oil. Catalysts used for this purpose (ultra-low sulfur fuel production) are based on sulfided nickel- or cobalt-promoted molybdenum particles dispersed on a high surface area alumina carrier. It is believed that the Ni promoter atoms are located at the edges of MoS<sub>2</sub> nanoparticles and constitute the active sites in the so-called Ni(Co)MoS phase<sup>[1]</sup>. The NiMoS phase is the key component of an HDS catalyst and it determines catalysts activity and selectivity by its chemical nature, structure, particle size and particle morphology<sup>[2]</sup>. These properties can be engineered by choosing the right preparation conditions, however the direct influence of specific conditions or compounds used to formulate catalysts, on the structure and activity of the resulting active phase, is still unclear. Selected aspects of those will be explored in this project.



### Research projects:

1. Influence of sulfiding agent on structure (particle size, stacking) and activity of NiMo/Al<sub>2</sub>O<sub>3</sub> catalysts.
2. The effect of chelating ligand and additives on activity of NiMo/Al<sub>2</sub>O<sub>3</sub> catalysts.

### Analytical and characterization techniques used:

XRD, TEM, XPS, FTIR, UV-vis, GC, ICP, TPR-TPD, Raman, HDS

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