

# Data-driven battery health diagnostics

**David Howey, Antti Aitio**  
University of Oxford  
[david.howey@eng.ox.ac.uk](mailto:david.howey@eng.ox.ac.uk)

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# Outline

## The challenge of state of health estimation from field data

- Why do we care?
- Why is it so difficult?
- Existing methods

# Outline

## The challenge of state of health estimation from field data

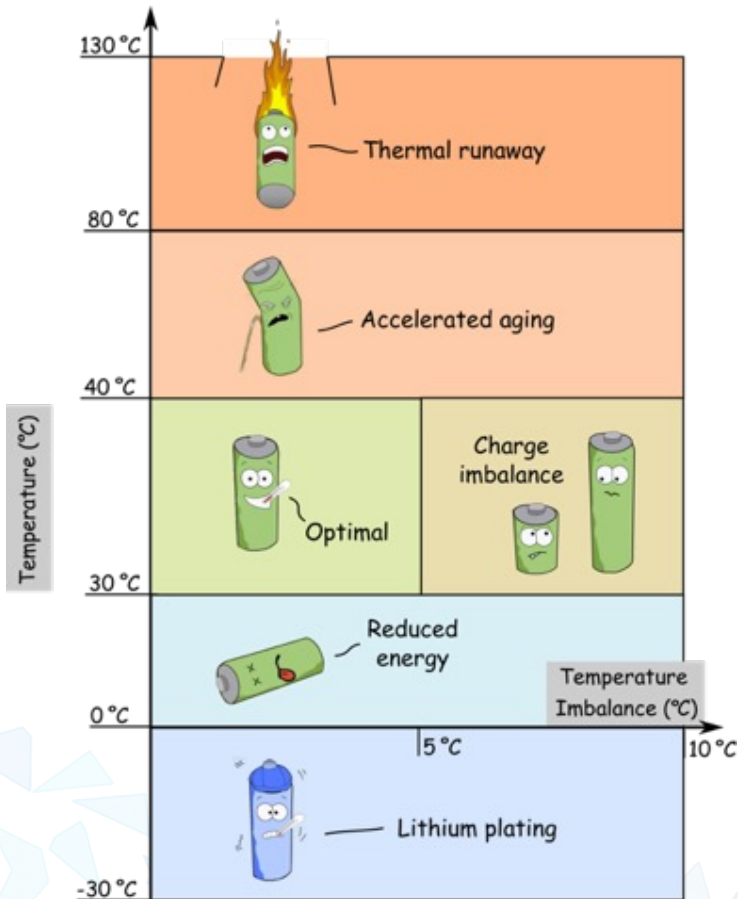
- Why do we care?
- Why is it so difficult?
- Existing methods

## Our approach: joining model- and data-driven methods

- Gaussian process regression and equivalent circuit models
- SOH diagnosis in PV-connected batteries in sub-Saharan Africa
- Parameterisation of more complex models using drive cycle data

# Batteries are a lot like people: they need looking after

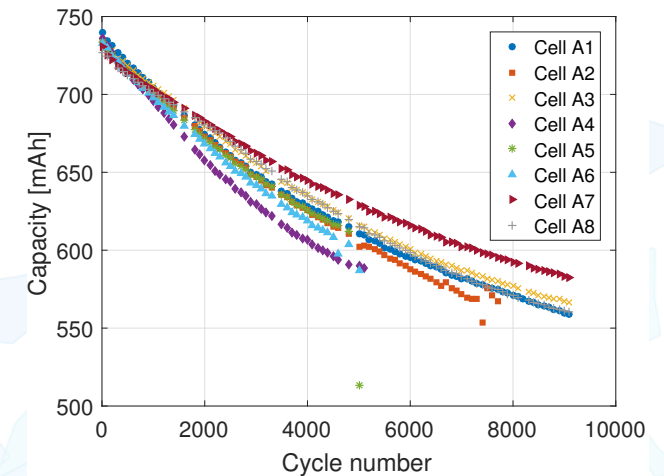
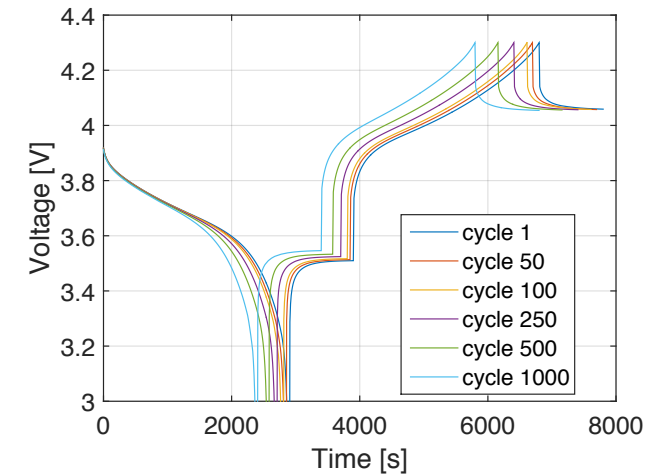
Thermally fragile



Mechanically fragile

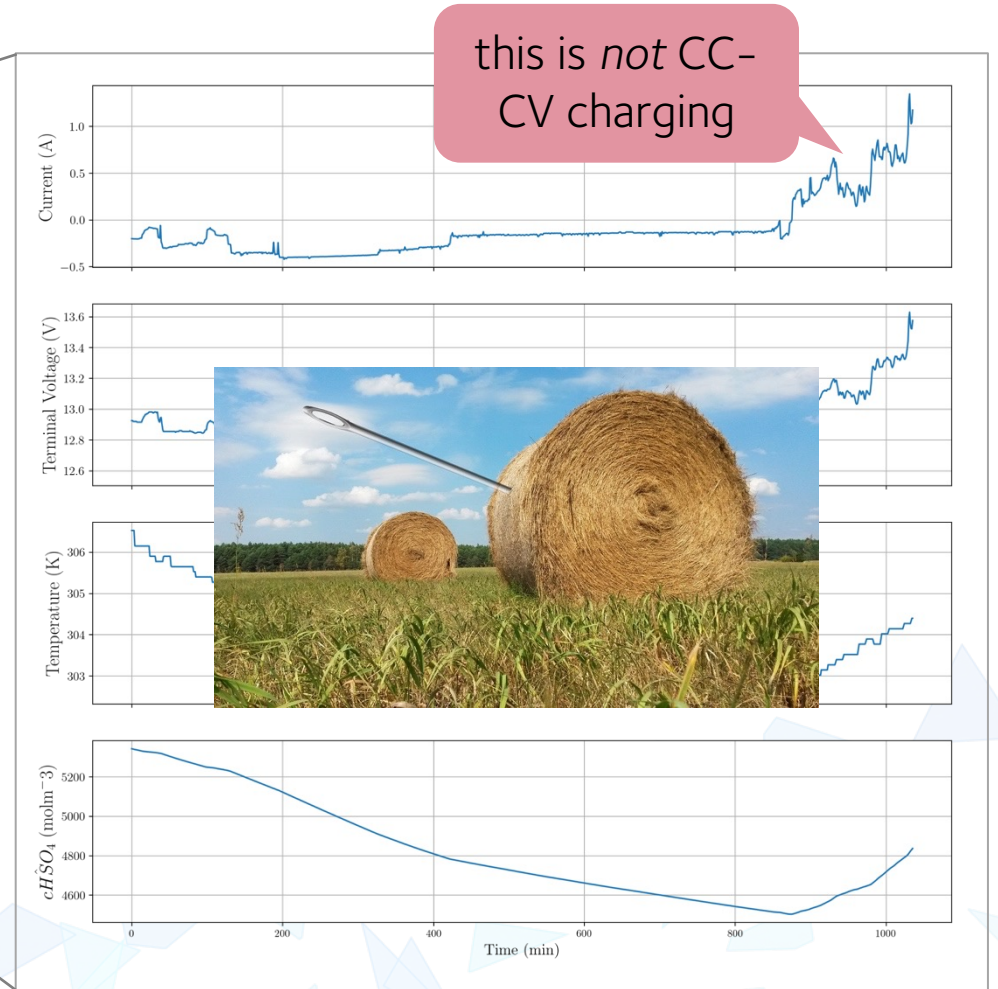
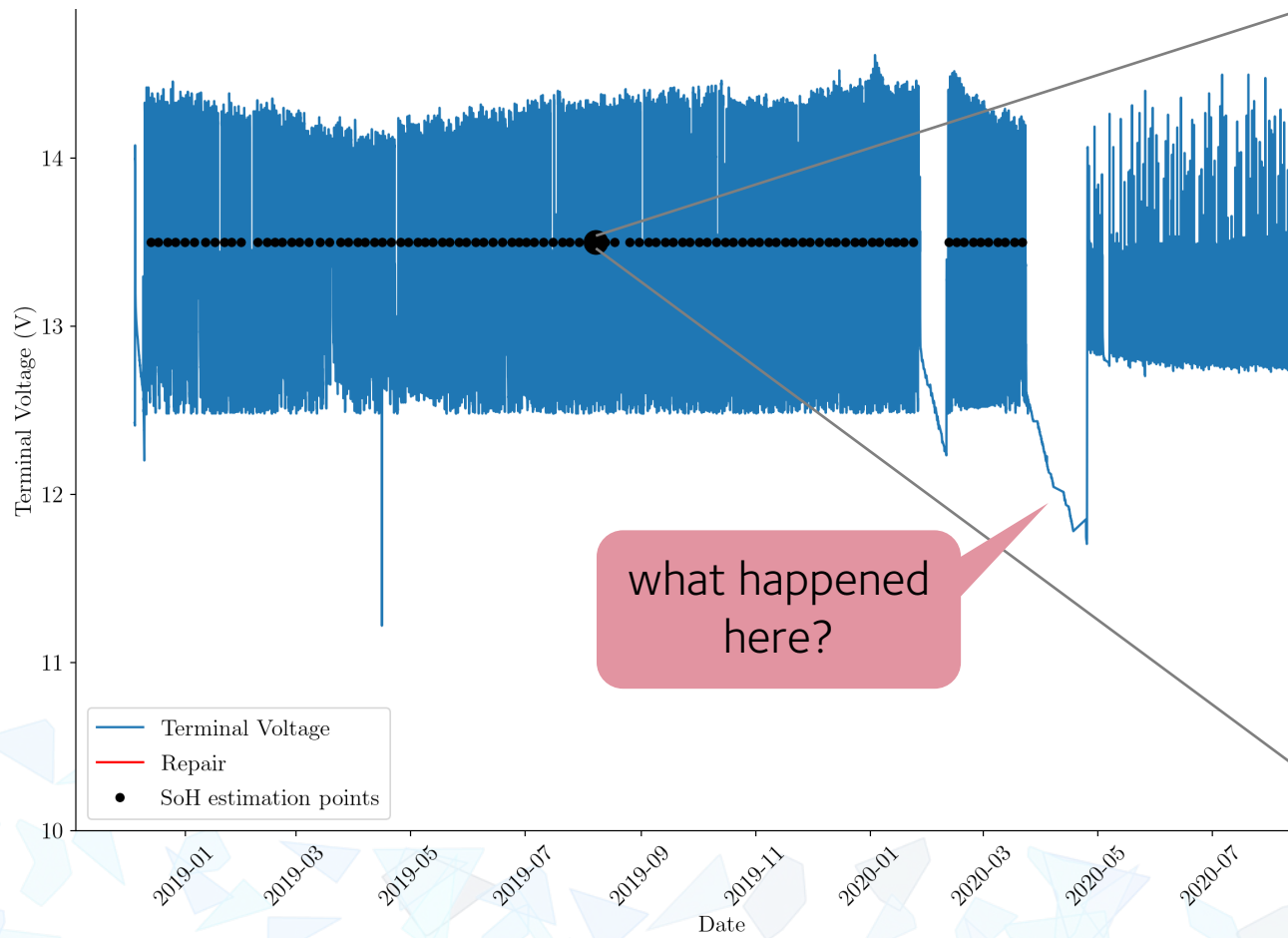


Degrade over time



Pictures: Rob Richardson, Wikimedia commons, Adrien Bizeray, Christoph Birkl

# Estimating SOH from field data is difficult

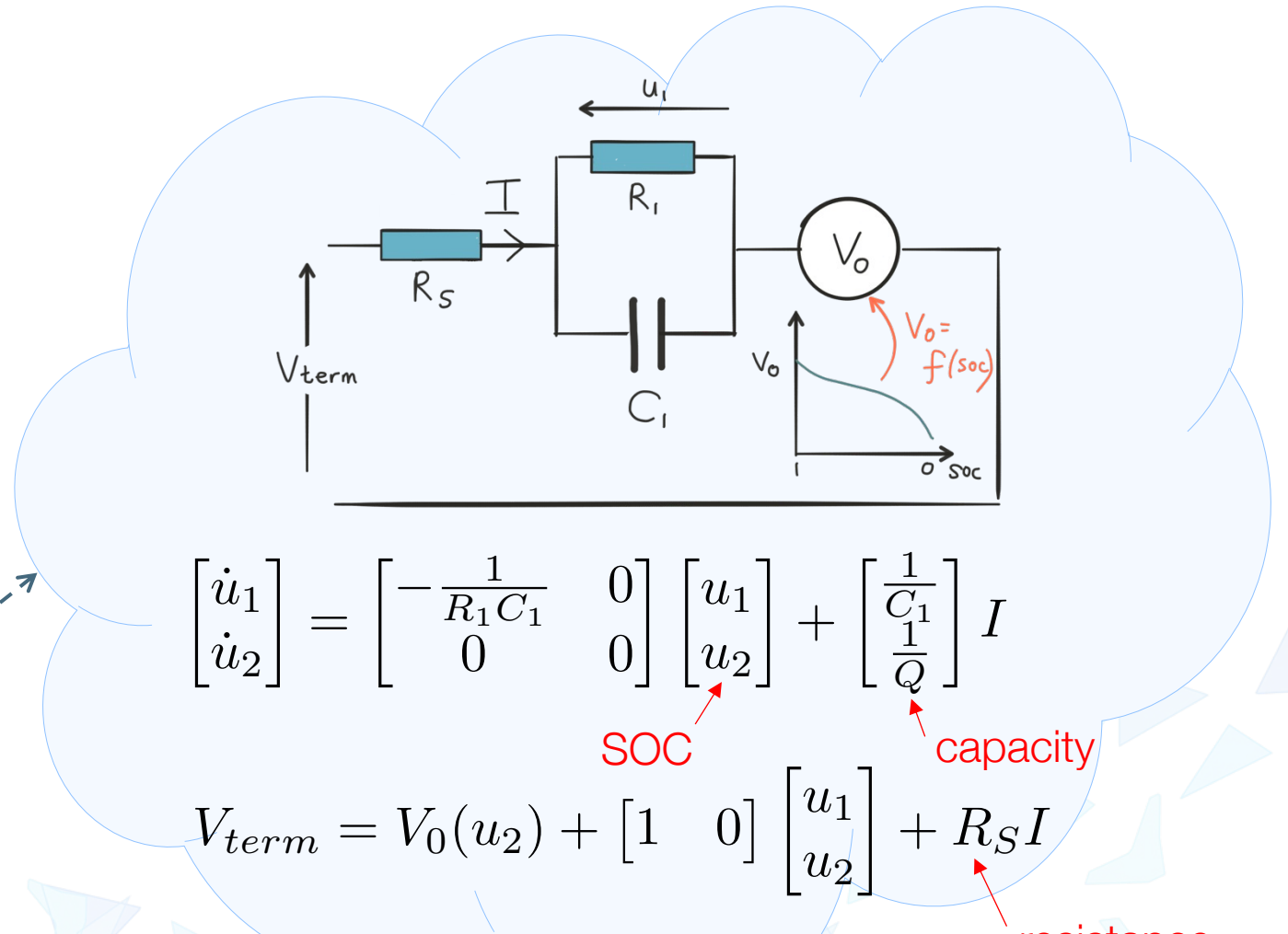
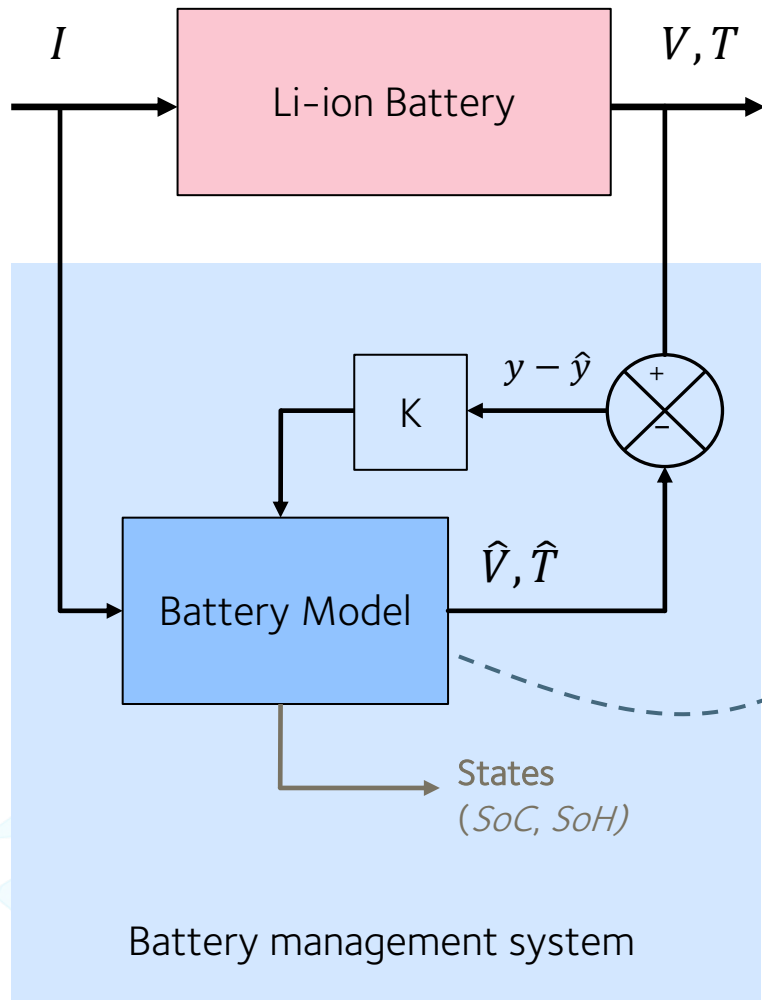


Lead-acid battery data from BBOXX Ltd.

Pictures: Antti Aitio, Pixabay

# Existing methods of battery health diagnosis

# The model/observer-based approach for SOH diagnosis is common



$$\begin{bmatrix} \dot{u}_1 \\ \dot{u}_2 \end{bmatrix} = \begin{bmatrix} -\frac{1}{R_1 C_1} & 0 \\ 0 & 0 \end{bmatrix} \begin{bmatrix} u_1 \\ u_2 \end{bmatrix} + \begin{bmatrix} \frac{1}{C_1} \\ \frac{1}{Q} \end{bmatrix} I$$

SOC ← capacity

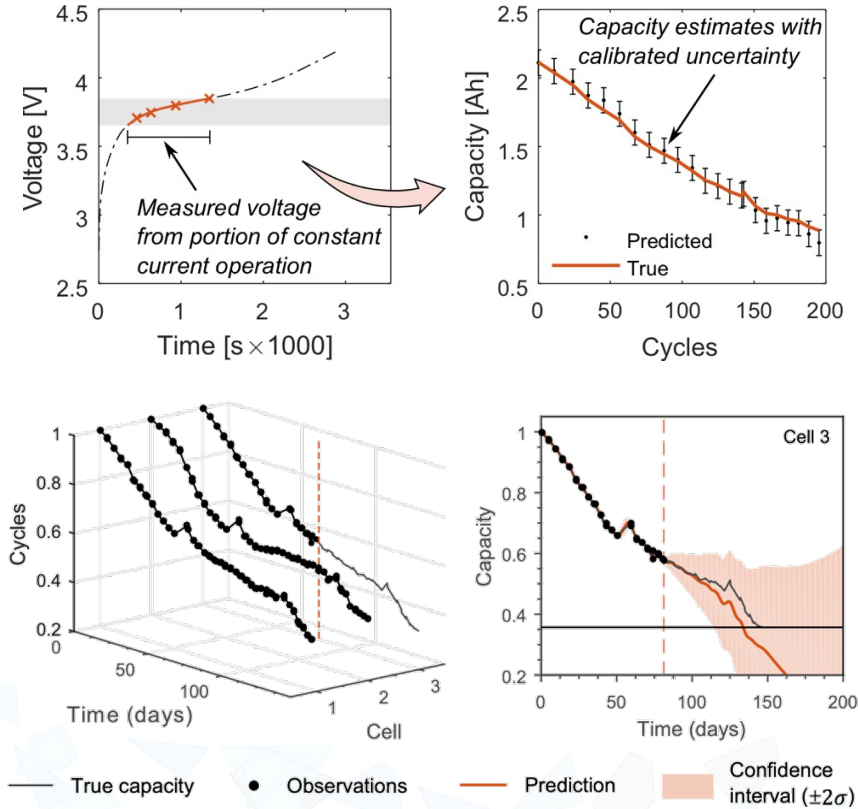
$$V_{term} = V_0(u_2) + [1 \quad 0] \begin{bmatrix} u_1 \\ u_2 \end{bmatrix} + R_s I$$

← resistance

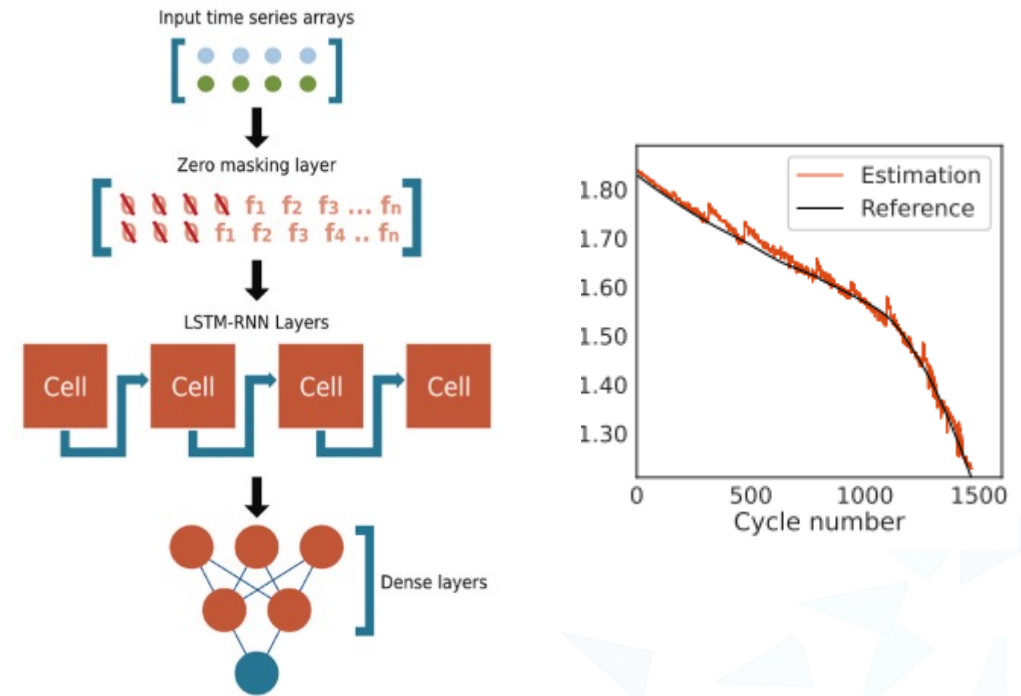
Adapt parameters:  $\theta_k = \theta_{k-1} + r_{k=1}$

# 'Pure' data-driven methods work but may struggle to generalize

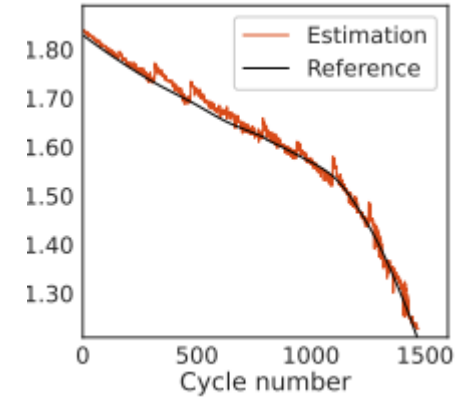
- Use non-linear mapping from operating data to SOH
- Flexible – but can it generalize?



Richardson, R.R. et al. (2017)  
Richardson, R.R. et al. (2018).



Li et al. (2021)

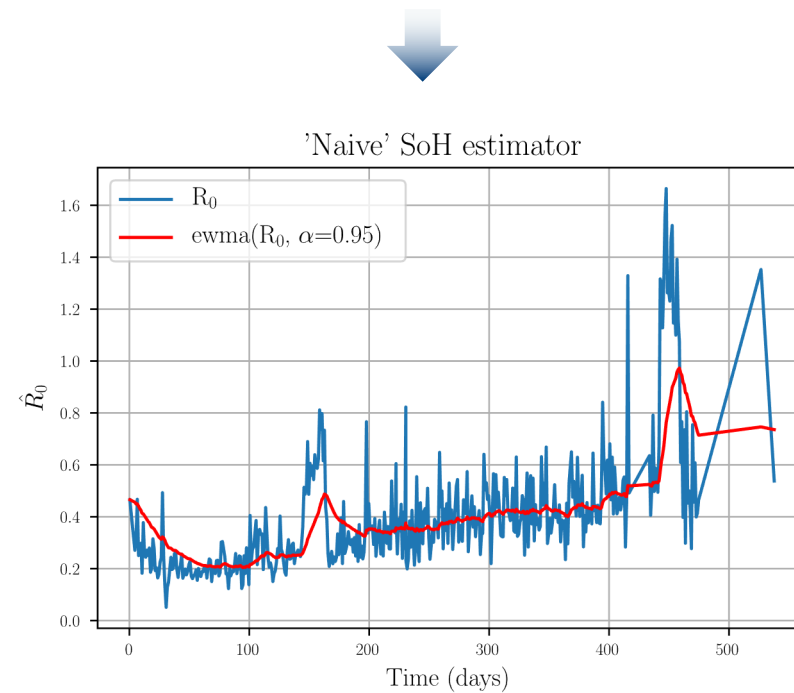
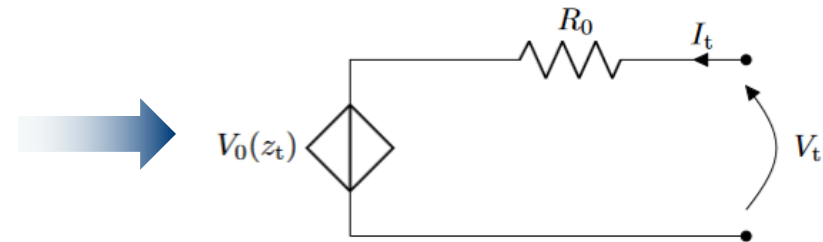
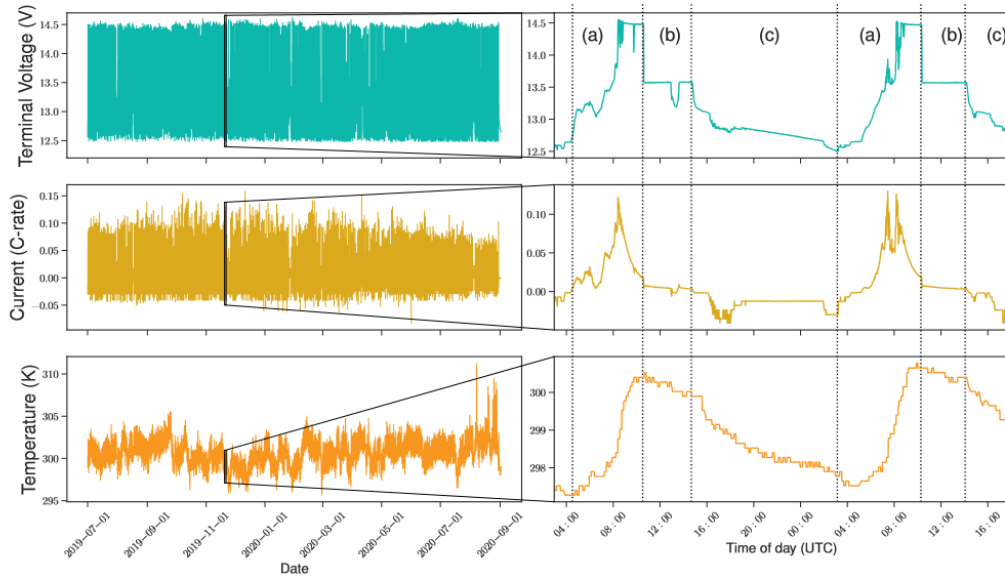




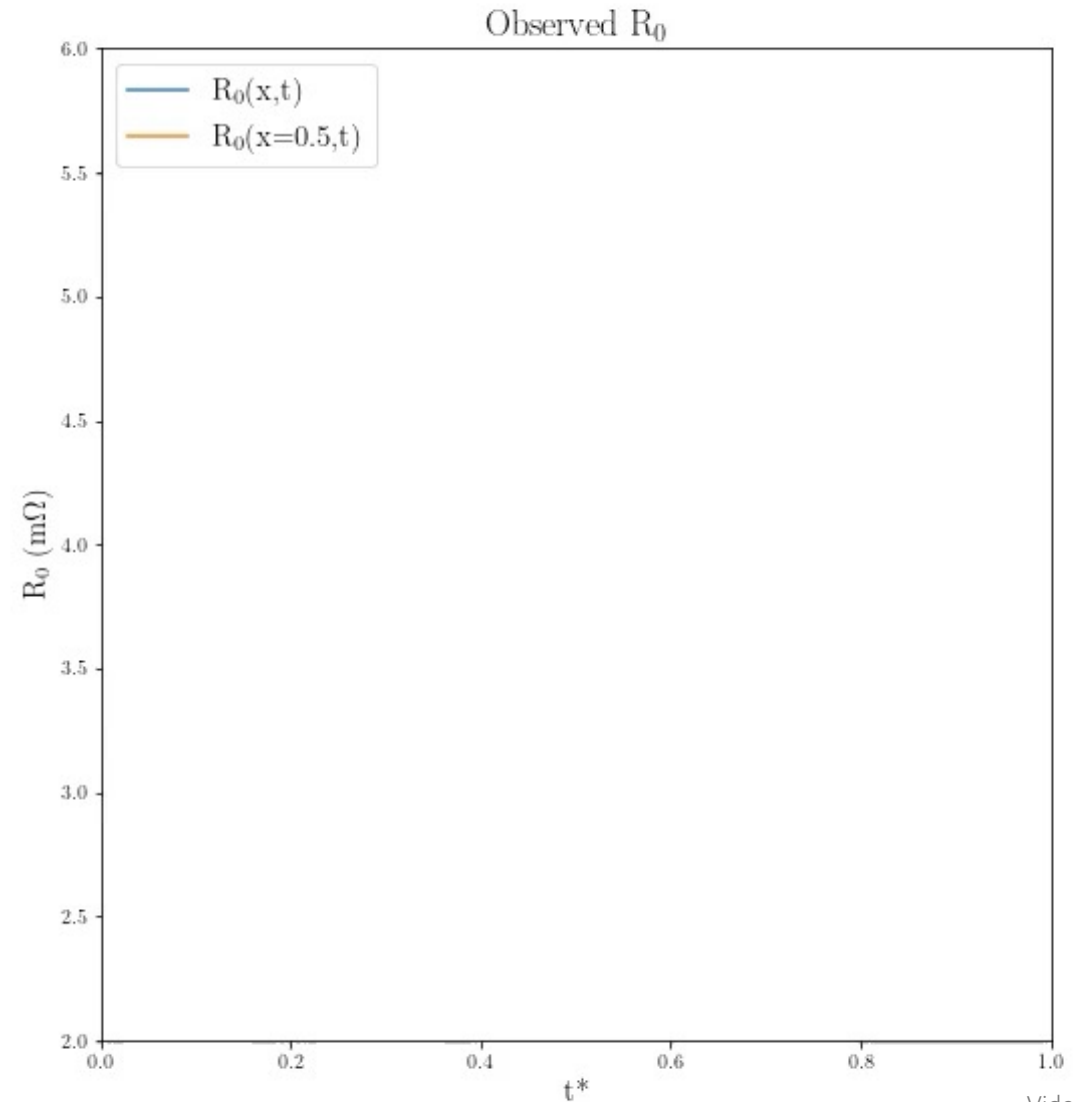
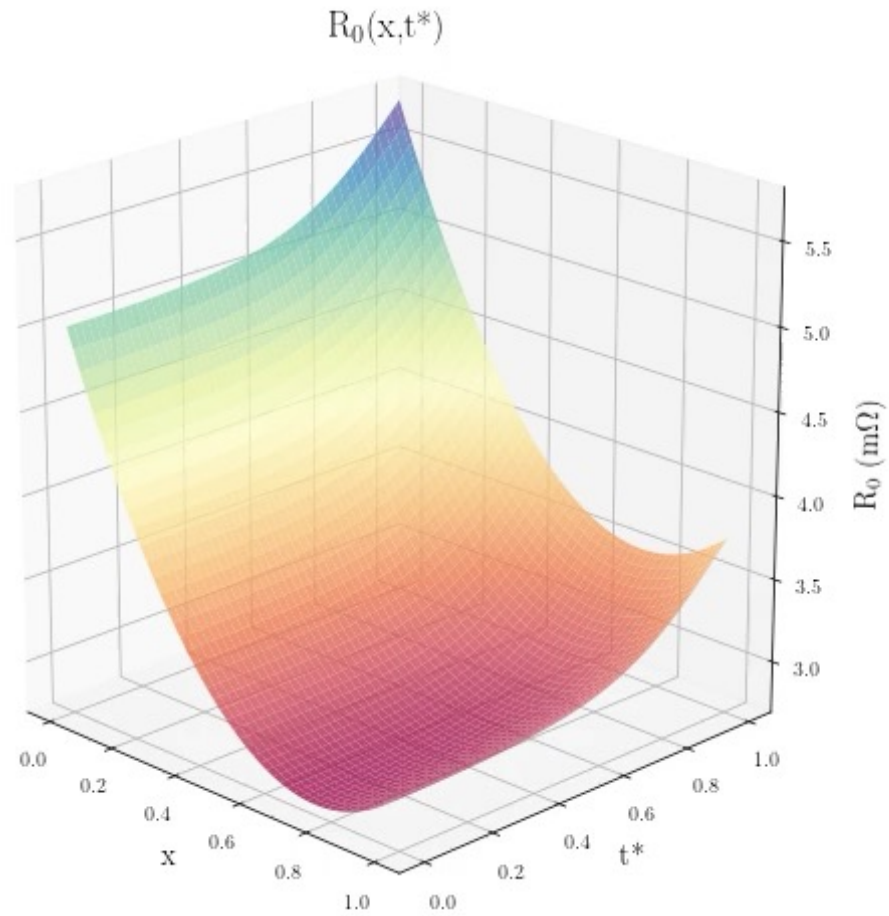
# Combining data- and model-driven frameworks

# Our initial attempts to estimate model parameters gave noisy results

## Dealing with ECM parameter dynamics and their inherent instability



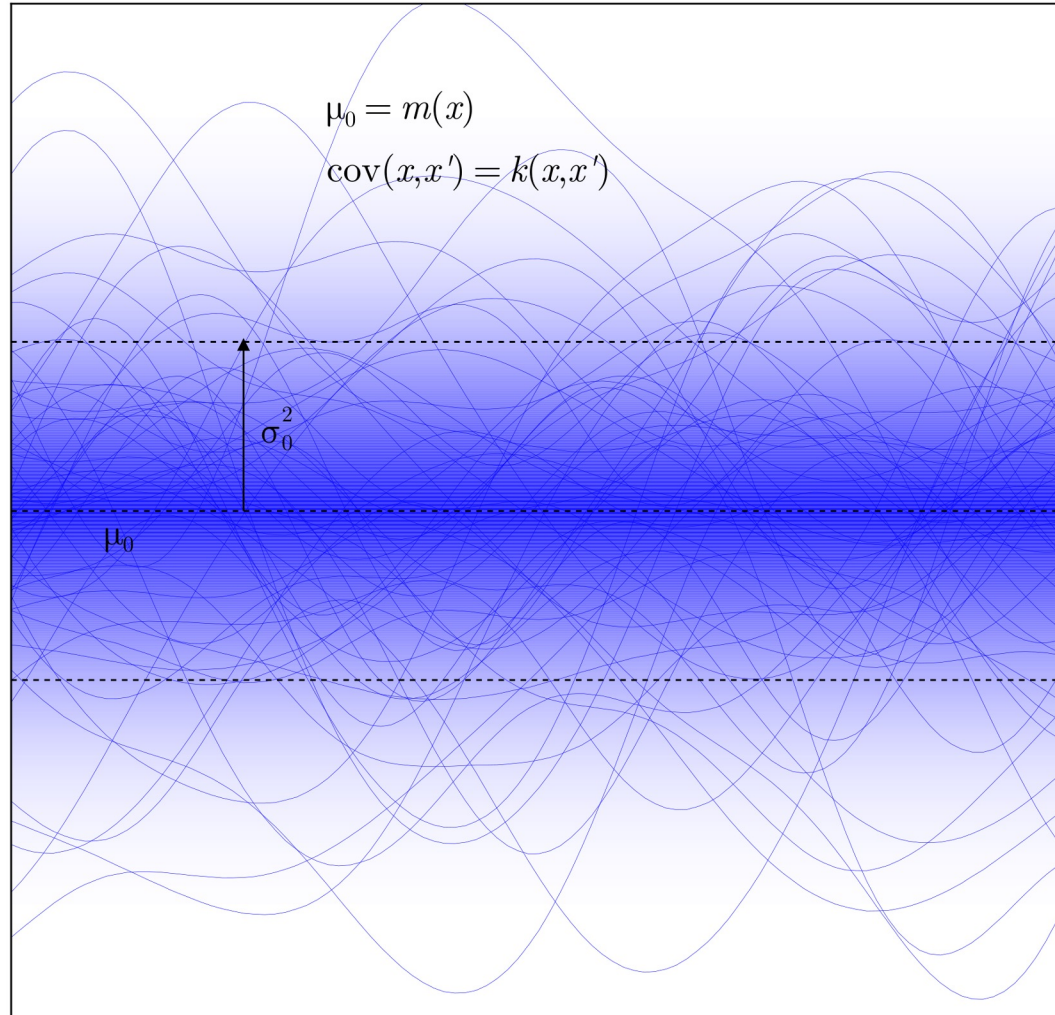
# ECM Parameters, e.g. resistance are *functions* (SOC, T, I..)



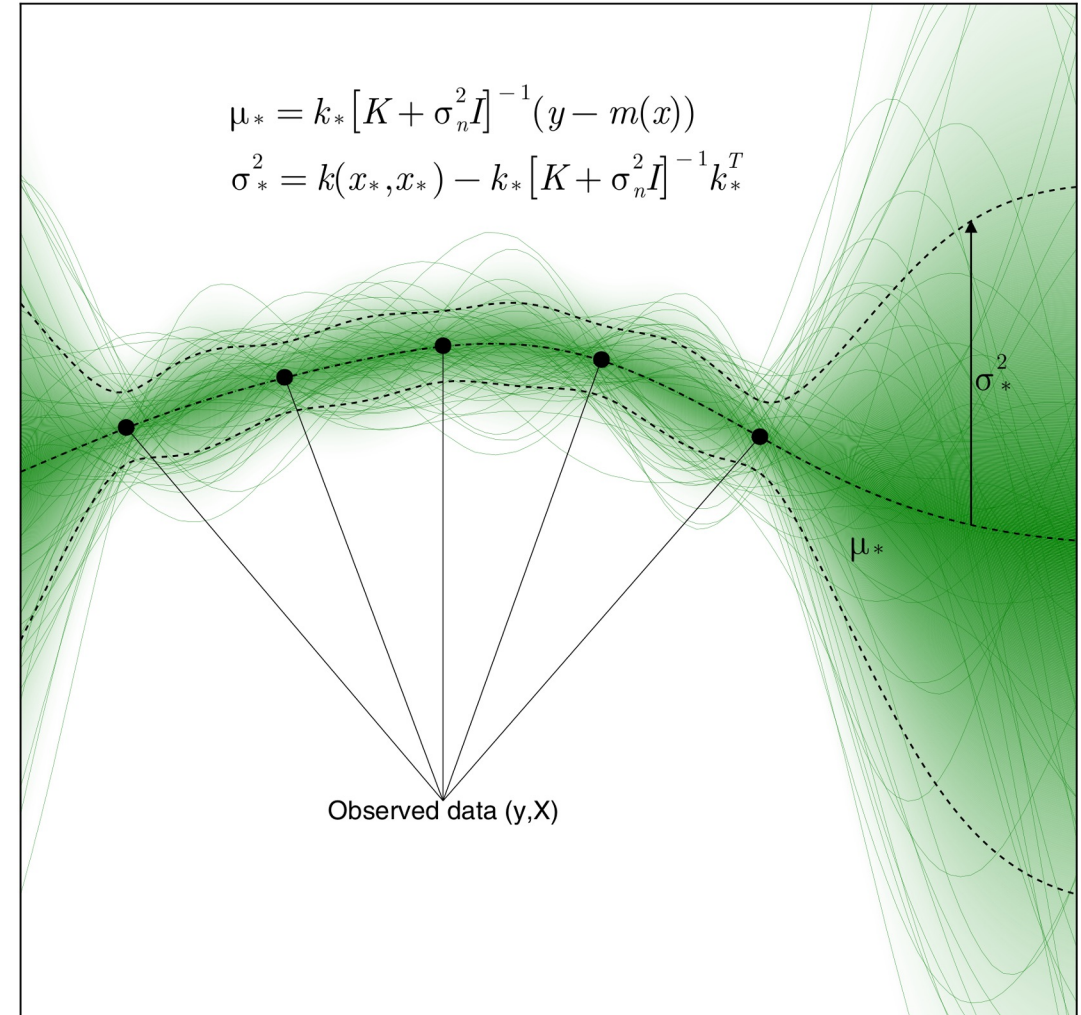
Video: Antti Aitio

# GPs are a principled, flexible Bayesian approach for estimating functions

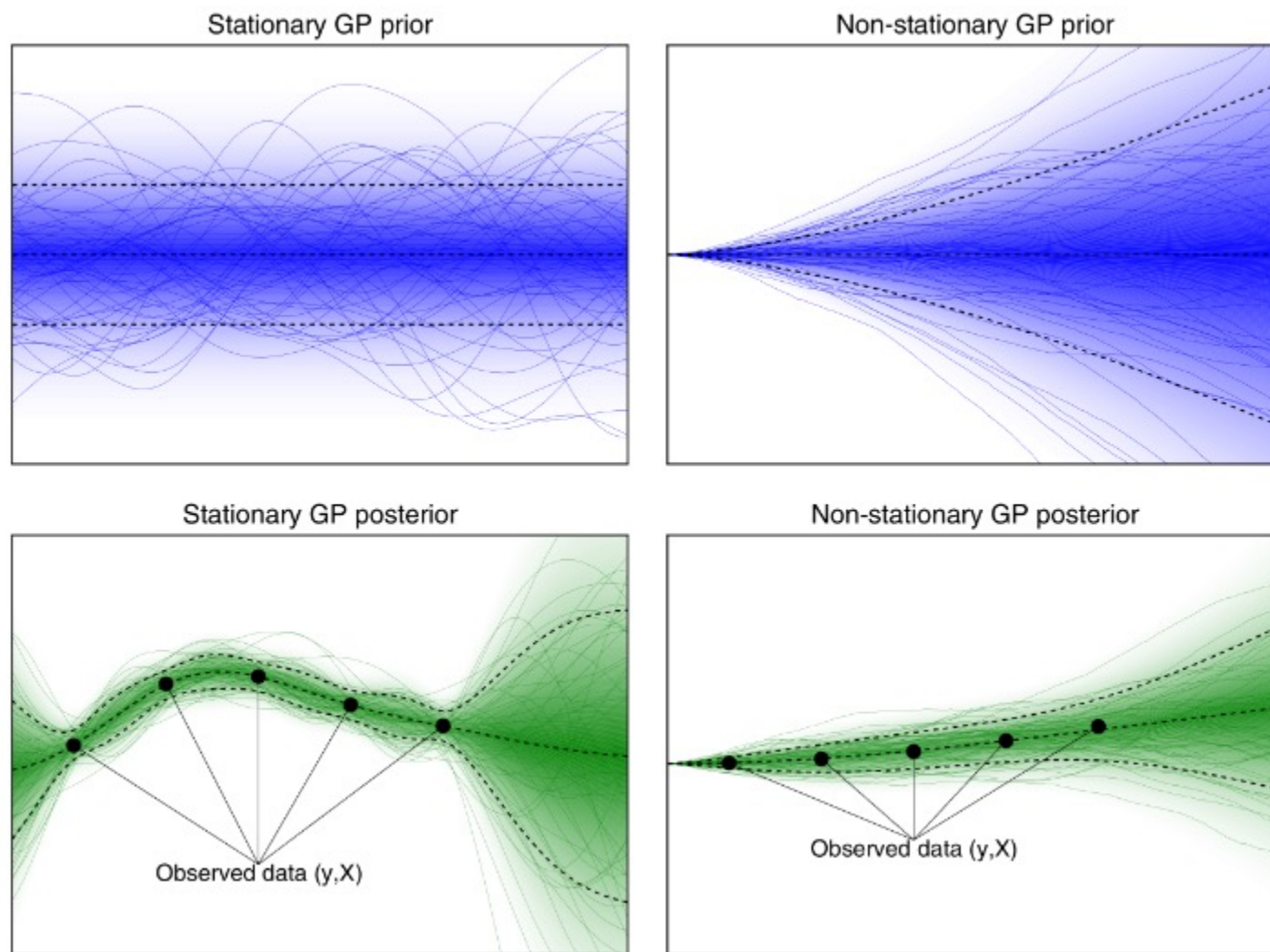
GP prior



GP posterior



# GPs are a principled, flexible Bayesian approach for estimating functions



# However, there is a 'big-n' problem with GP regression

- ◆ Predictive distribution for new inputs  $\mathbf{X}_*$  has a closed form solution!

$\mathbf{K} \in \mathbb{R}^{n \times n} !!$

$$\begin{aligned}\mu^* &= k_* [K + \sigma_n^2 I]^{-1} (y - m(x)), \\ \mathbb{V}^* &= k(x^*, x^*) - k_* [K + \sigma_n^2 I]^{-1} k_*^T\end{aligned}$$

- ◆ To optimise hyperparameters, maximise log marginal likelihood:

$$\log p(y|X, \theta) = -y^T [K_\theta + \sigma_n^2 I]^{-1} y - \frac{1}{2} \log |K_\theta + \sigma_n^2 I| - \frac{n}{2} \log 2\pi$$

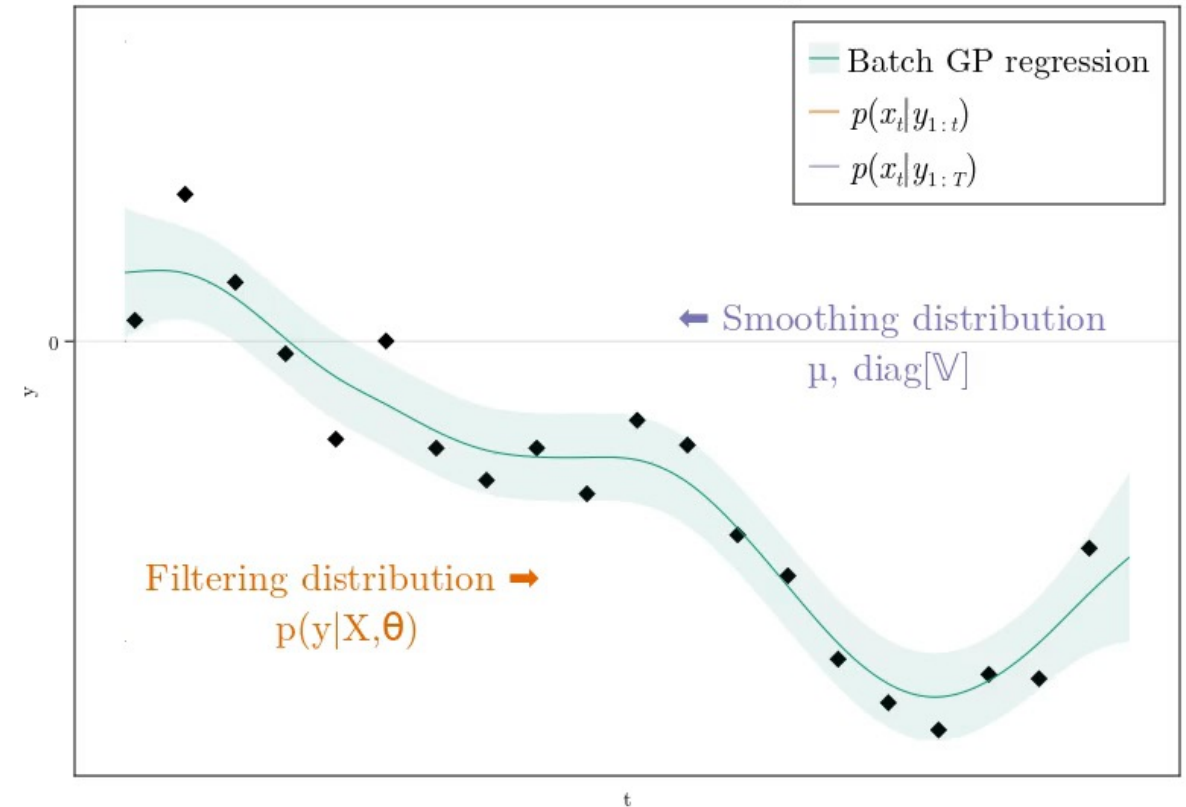
# A recursive approach can tackle upscaling

- A Gaussian process is a solution to a stochastic differential equation (Särkkä, Solin et al. 2013)

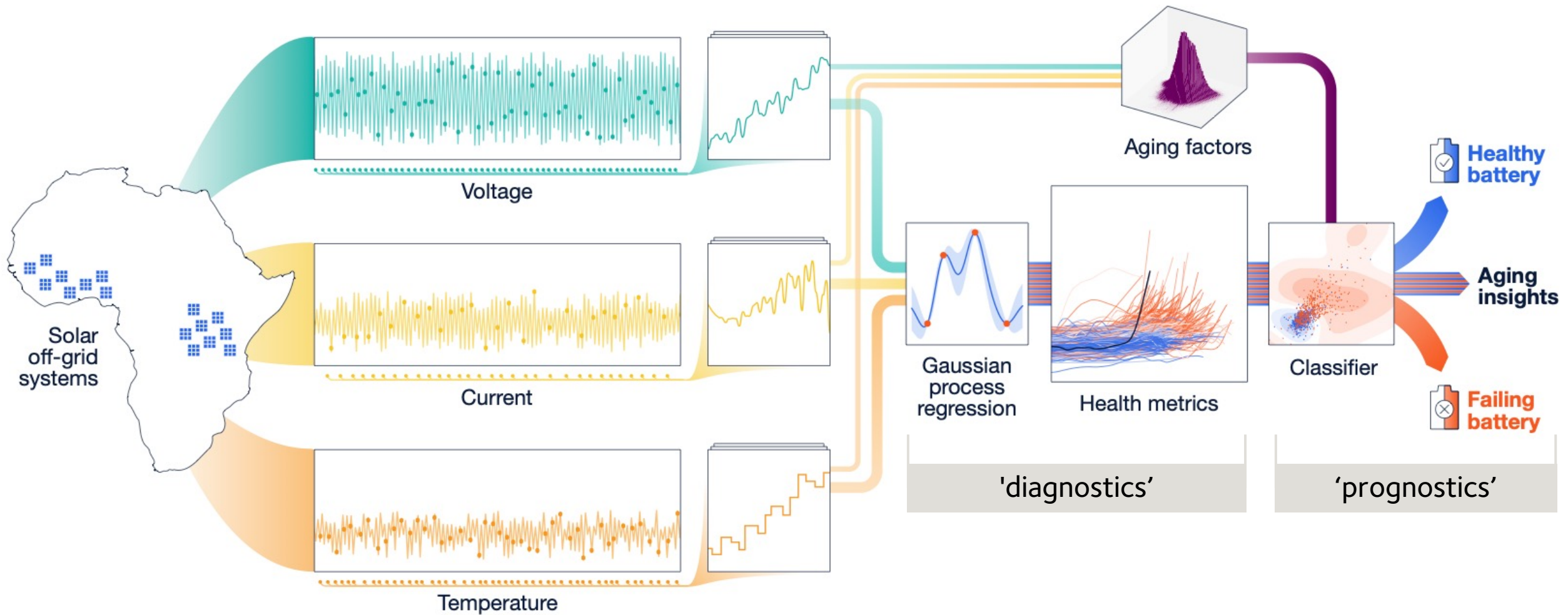
$$f(\mathbf{x}, t) \sim \mathcal{GP}(m(\mathbf{x}, t), k(\mathbf{x}, t, \mathbf{x}', t')) \quad \frac{\partial f(\mathbf{x}, t)}{\partial t} = \mathcal{F}f(\mathbf{x}, t) + Lw(\mathbf{x}, t)$$
$$y = f(\mathbf{x}, t) + \varepsilon \quad \iff \quad y_t = \mathcal{H}(\mathbf{x}_t) + \varepsilon_t$$

- The solution to a linear SDE with Gaussian noise is found using the **Kalman Filter & RTS smoother**

Batch vs. Recursive GP regression



# Overall pipeline for battery health from field data



Aitio and Howey (2021)

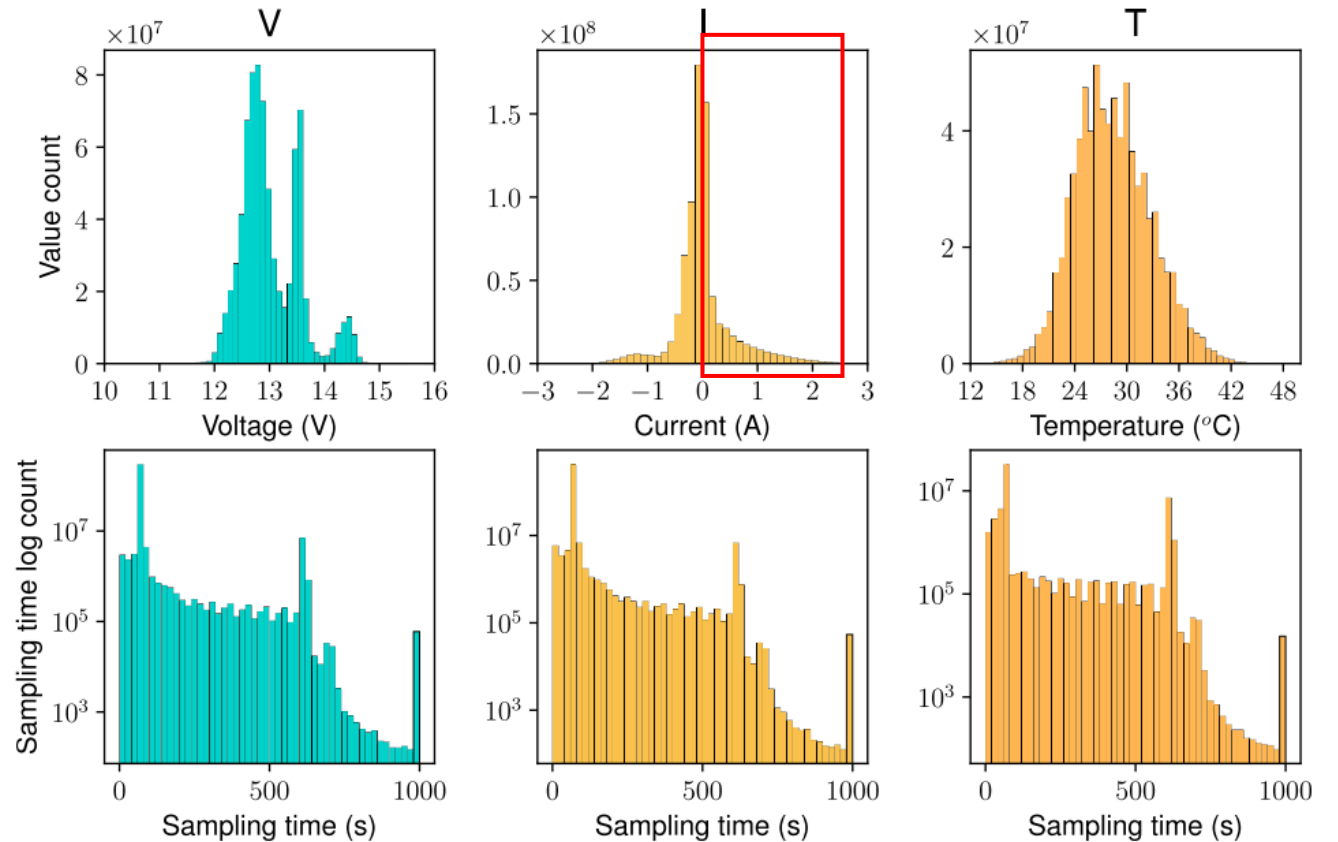


# Model the battery series resistance with a Gaussian process

## Battery model:

$$V_t = V_0(z_t) + R_0(\zeta_t, u_t, z_t, T_t)u_t + \varepsilon, \quad \varepsilon \sim \mathcal{N}(0, \sigma_{n,t}^2)$$

$$R_0 \sim \mathcal{GP}(0, k(\mathbf{x}, \mathbf{x}')), \quad \mathbf{x} = [\zeta \ u \ z \ T]$$



Aitio and Howey (2021)

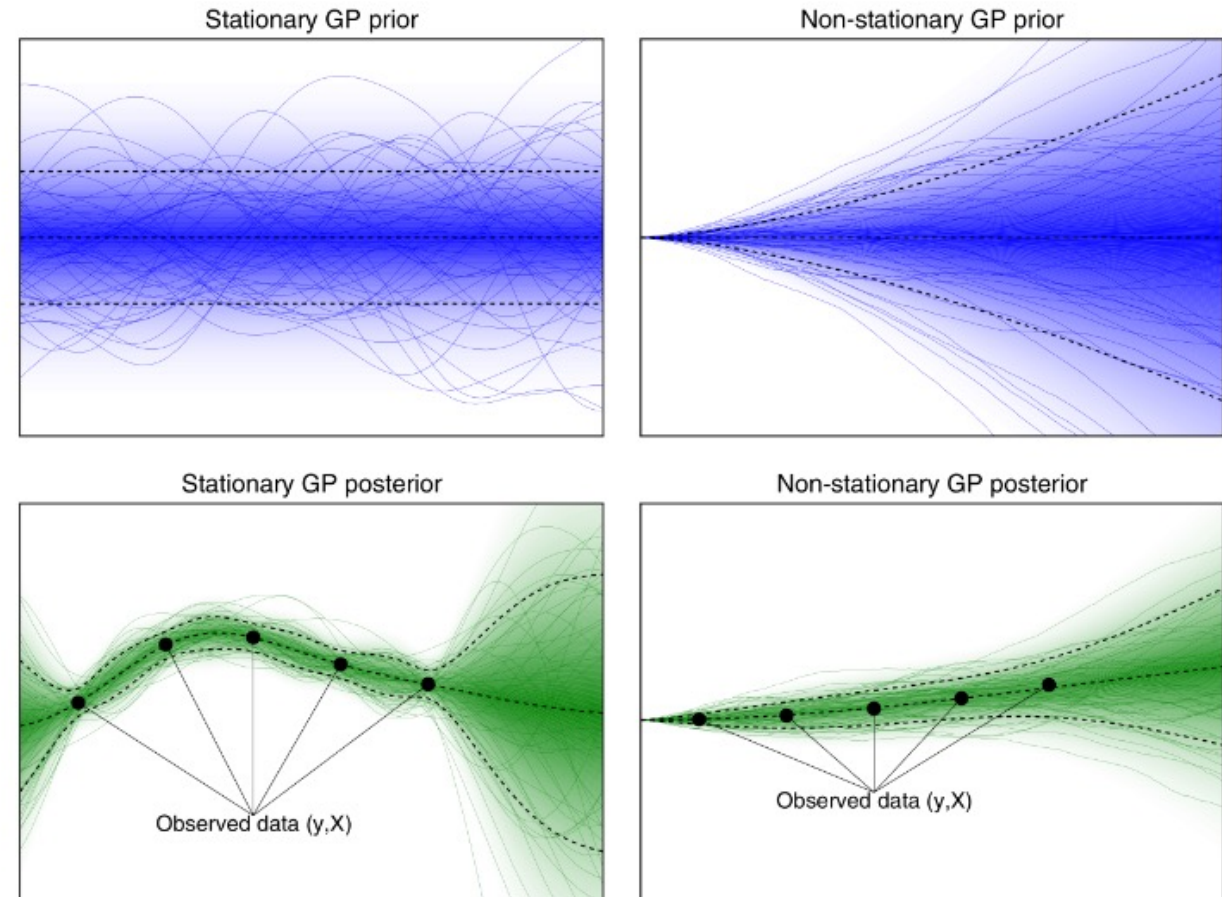
# Model the battery series resistance with a Gaussian process

## GP Kernel functions:

$$k_{\mathbf{x}}(\mathbf{x}, \mathbf{x}') = k_{\zeta}(\zeta, \zeta') + k_{\mathbf{x}_{\text{OP}}}(\mathbf{x}_{\text{OP}}, \mathbf{x}'_{\text{OP}})$$

$$k_{\zeta}(\zeta, \zeta') = \sigma_{f,0}^2 \left( \frac{\min^3(\zeta, \zeta')}{3} + |\zeta - \zeta'| \frac{\min^2(\zeta, \zeta')}{2} \right)$$

$$k_{\mathbf{x}_{\text{OP}}}(\mathbf{x}_{\text{OP}}, \mathbf{x}'_{\text{OP}}) = \sigma_{f,1}^2 \exp \left( -\frac{1}{2} (\mathbf{x}_{\text{OP}} - \mathbf{x}'_{\text{OP}}) \Sigma^{-1} (\mathbf{x}_{\text{OP}} - \mathbf{x}'_{\text{OP}})^T \right)$$



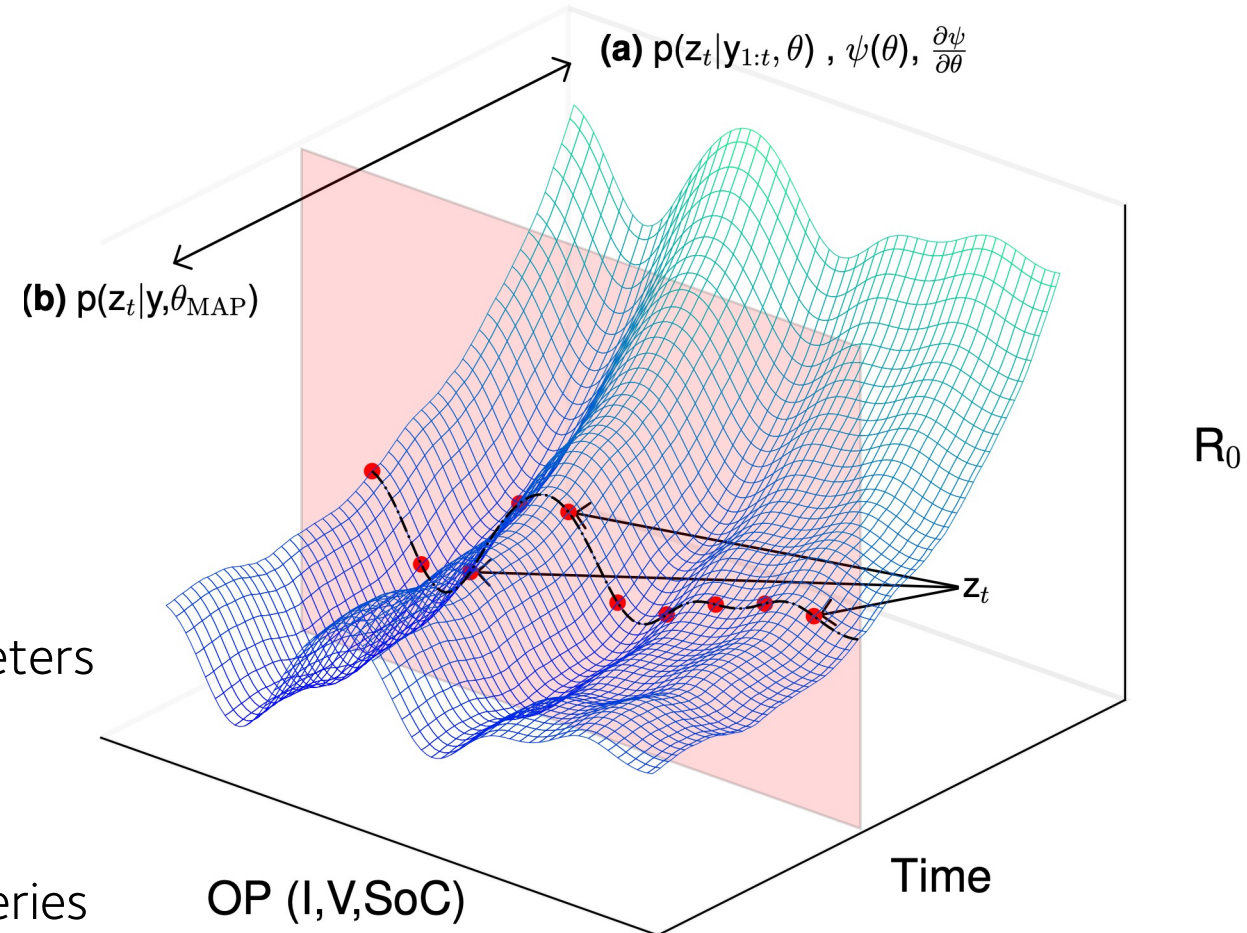
# Fitting the Gaussian process to data

- Problem ends up looking rather familiar!

$$\begin{bmatrix} z_{\text{Batt}} \\ z_{\text{GP}} \end{bmatrix}_{t+1} = \underbrace{\begin{bmatrix} A_{\text{Batt}} & 0 \\ 0 & \expm(Ft_s^*) \end{bmatrix}}_{A_{\text{sys}}} \begin{bmatrix} z_{\text{Batt}} \\ z_{\text{GP}} \end{bmatrix}_t + BI_t + \varepsilon,$$

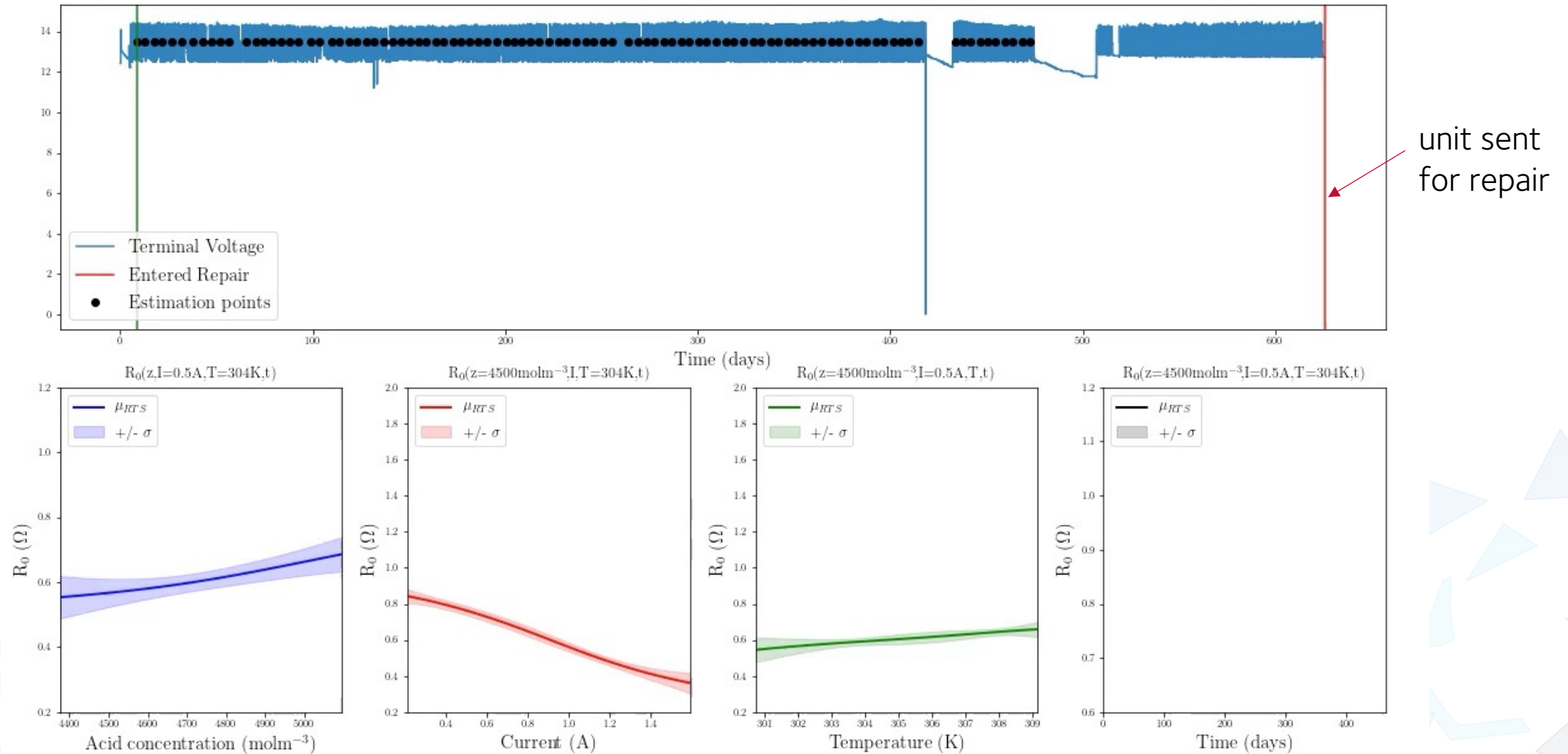
‘battery dynamics’
‘parameter dynamics’

- Discretize ‘non-time’ dimensions  $\mathbf{x}$  using k-means
- Estimate *maximum a posteriori* (MAP) hyperparameters (length scales, magnitudes) using forward pass to calculate “energy function”
- Use backward pass to get GP posteriors for all batteries



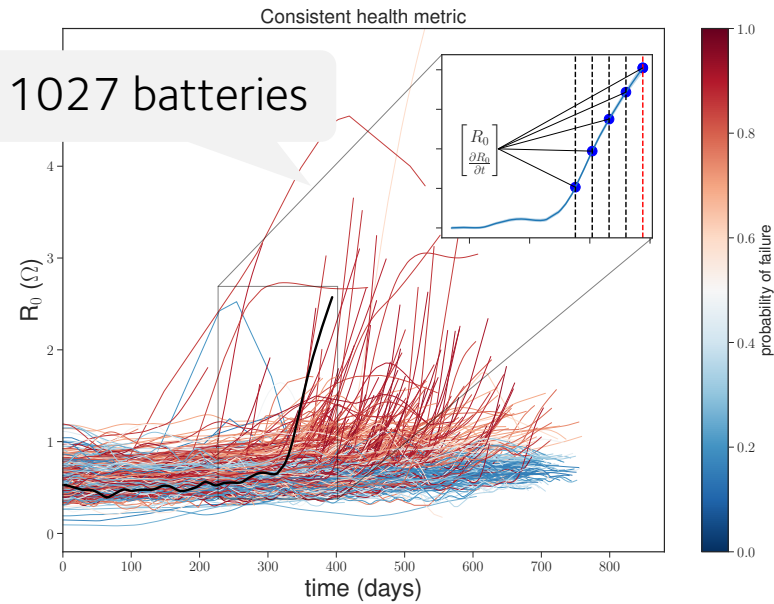
Figures reprinted from Aitio and Howey, Joule 5(12):3204–3220, 2021

# From field data, learn the dependence of $R_s$ on SOC, $T$ , $I$ , $t$



Voltage data: BBOX; Video: Antti Aitio

# To predict failure, train a classifier with independent validation data



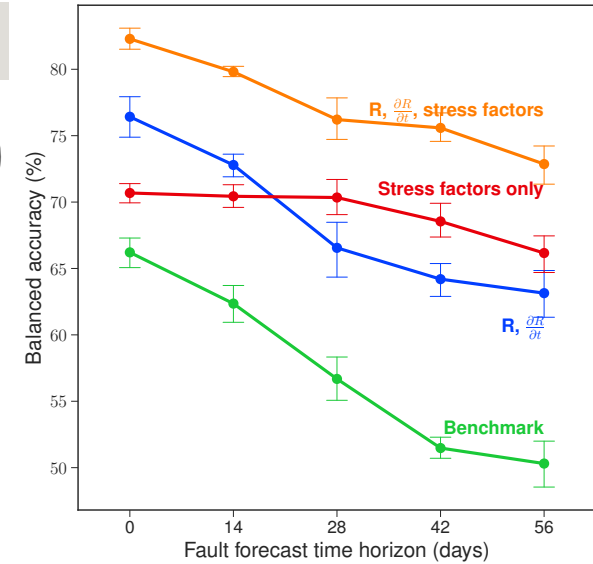
## Stress factors, i.e. cumulative:

- Age
- Charge throughput
- Cycles
- Mean temperature
- Mean voltage
- ...

Balanced accuracy =

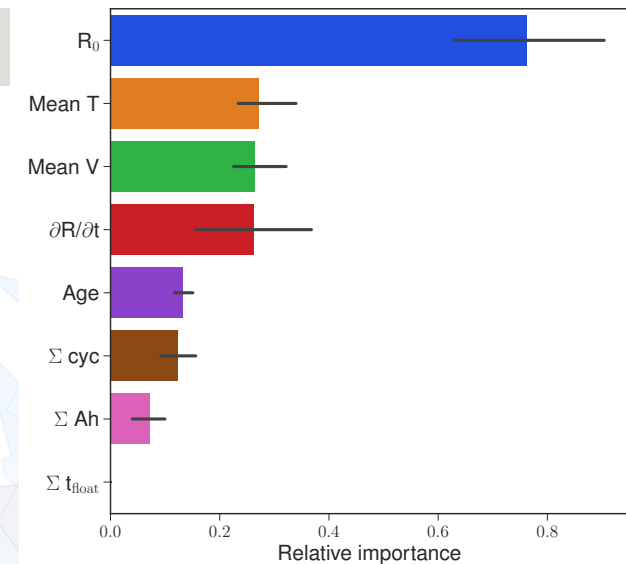
$$\frac{1}{2}(\text{Sensitivity} + \text{Specificity}) = \frac{1}{2} \left( \frac{\text{TP}}{\text{TP} + \text{FN}} + \frac{\text{TN}}{\text{TN} + \text{FP}} \right)$$

fault predictor:



Classifier

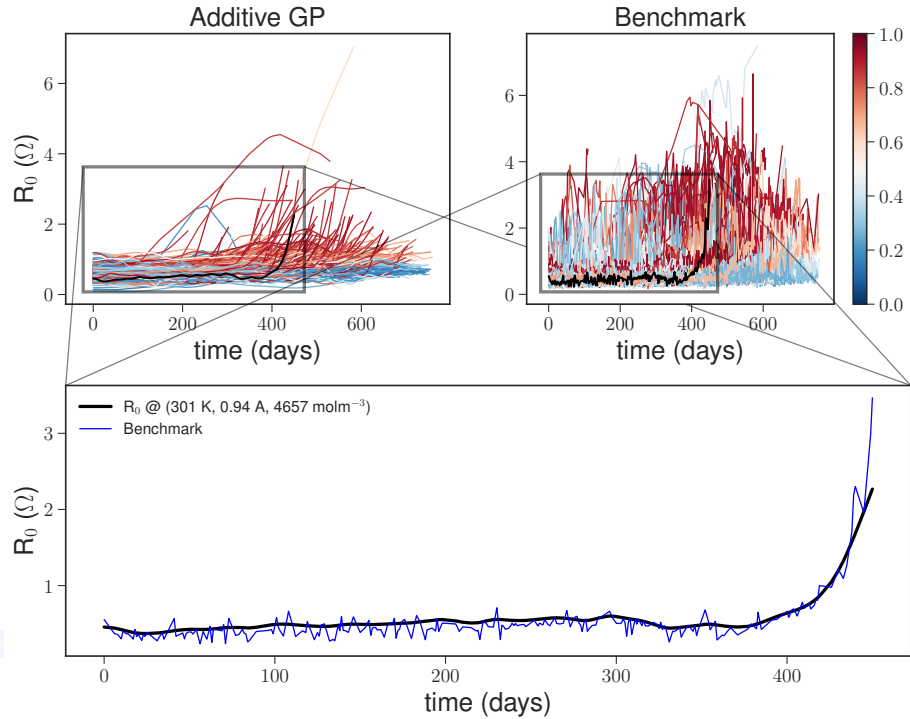
aging model:



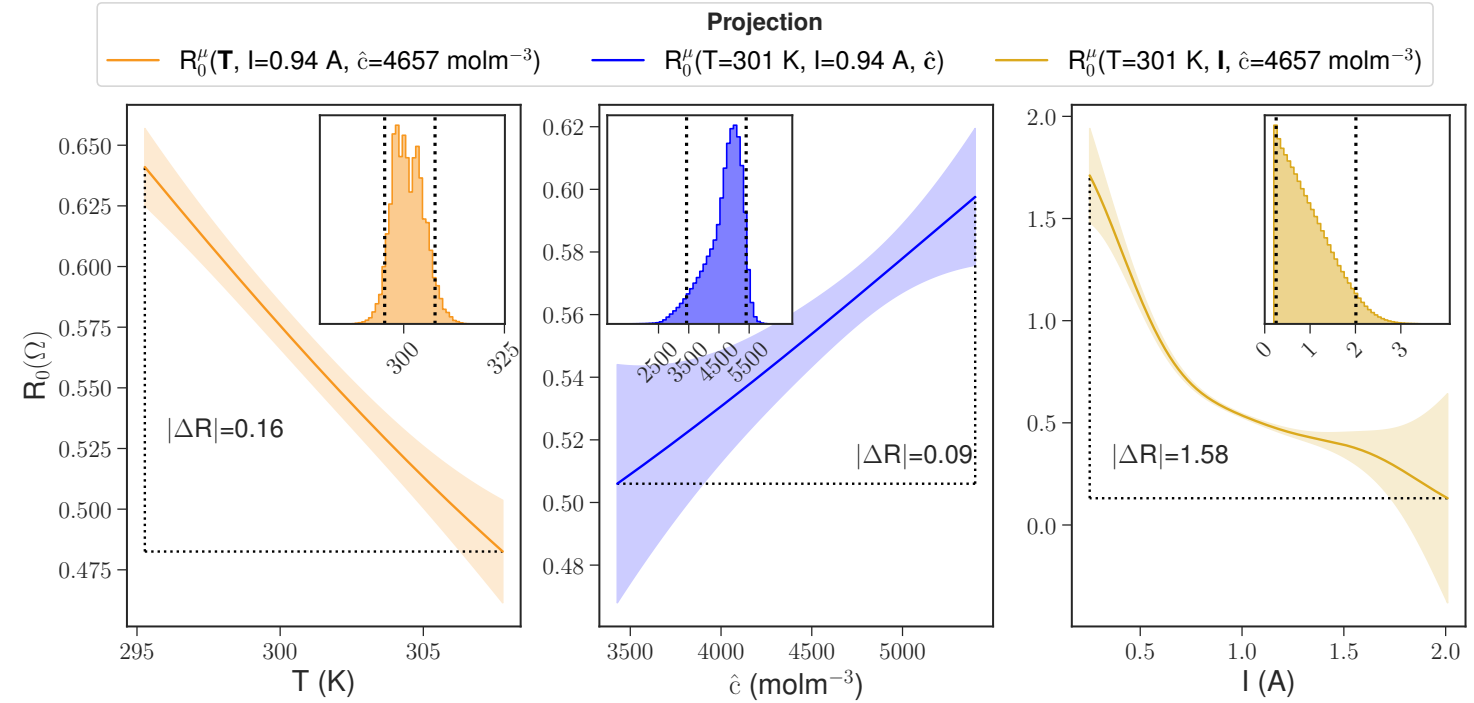
Figures reprinted from Aitio and Howey, Joule 5(12):3204-3220, 2021

# Population-wide results show the importance of calibration

Benchmark results are not smooth



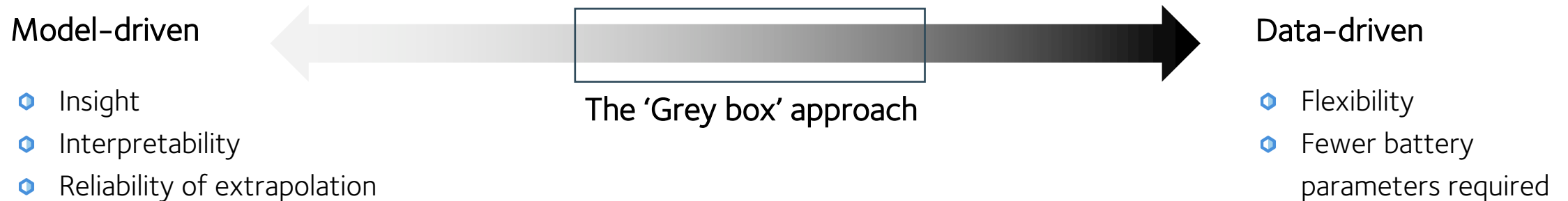
This is due to widely varying field conditions



Figures reprinted from Aitio and Howey, Joule 5(12):3204-3220, 2021

# Summary

- ◆ Data- and model- driven SOH estimation methods have strengths and weaknesses – we should take aspects from both paradigms to get the best of both worlds



- ◆ Simple empirical models extended with **Bayesian** ML methods offer robustness when using field data
- ◆ We can extend the concept!
  - ◆ fleet-level data offer a **prior mean** for new cells?
  - ◆ battery parameters **co-evolve** – partial charge / discharge data to estimate capacity?

# A quick advert for a couple of papers...

**CellPress** **Joule**

**Perspective**  
The challenge and opportunity of battery lifetime prediction from field data

Valentin Sulzer,<sup>1</sup> Peyman Mohtat,<sup>1</sup> Antti Aitio,<sup>2</sup> Suhak Lee,<sup>1</sup> Yen T. Yeh,<sup>3</sup> Frank Steinbacher,<sup>4</sup> Muhammad Umer Khan,<sup>5</sup> Jang Woo Lee,<sup>6</sup> Jason B. Siegel,<sup>1</sup> Anna G. Stefanopoulou,<sup>1</sup> and David A. Howey<sup>2,7,\*</sup>

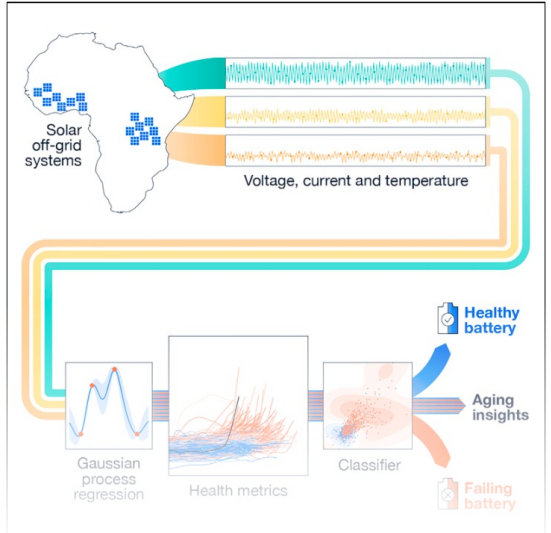
**SUMMARY**  
Accurate battery life prediction is a critical part of the business case for electric vehicles, stationary energy storage, and nascent applications such as electric aircraft. Existing methods are based on relatively small but well-designed lab datasets and controlled test conditions but incorporating field data is crucial to build a complete picture of how cells age in real-world situations. This comes with additional challenges because end-use applications have uncontrolled operating conditions, less accurate sensors, data collection and storage concerns, and infrequent access to validation checks. We explore a range of techniques for estimating lifetime from lab and field data and suggest that combining machine learning approaches with physical models is a promising method, enabling inference of battery life from noisy data, assessment of second-life condition, and extrapolation to future usage conditions. This work highlights the opportunity for insights gained from field data to reduce battery costs and improve designs.

**Context & scale**  
To enable the transition to a clean economy and ensure confidence in energy storage technologies, advances are required in reliability, safety, and extended usage of batteries. While headline-grabbing improvements have been made in battery materials, significant advances may also be achieved in managing behavior via enhanced modeling and real-time sensing. These are often chemistry-agnostic and hence can be coupled with future materials and next-generation chemistries such as lithium metal.

Sulzer, Mohtat et al. Joule 5(8):1934–1955, 2021

**Joule** **CellPress**

**Article**  
Predicting battery end of life from solar off-grid system field data using machine learning



Antti Aitio, David A. Howey  
david.howey@eng.ox.ac.uk

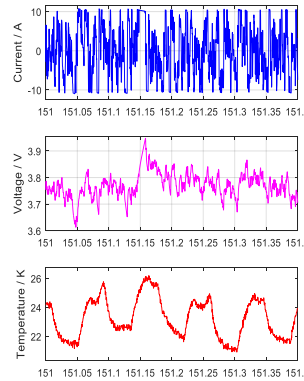
**Highlights**  
Off-grid solar-battery systems provide clean electricity to millions of people  
Battery replacement can be difficult due to remoteness  
We demonstrate non-invasive estimation of battery health from field data  
We estimate end-of-life probability with 82% accuracy from 1,027 batteries

Aitio & Howey, Joule 5(12):3204–3220, 2021



# Outlook: Data availability, model parsimony and scaleup are open issues

1. Data-driven approaches are only as good as the available data!
2. There should be more focus on the need for **simple but interpretable** models
3. Scaleup is a difficult, and many companies are still not convinced about the **financial benefits** of these approaches



Life: 3-5 years  
Data rows: 1 million



david.howey@eng.ox.ac.uk  
<http://howey.eng.ox.ac.uk>

 @davidhowey

Pictures: Sam Greenbank, BBOXX